

# **MACHINE SHOP**

# **Turning**

Centre lathe

| • | Max. turning length               | 18,000 mm |
|---|-----------------------------------|-----------|
| • | Max. turning diameter             | 2,500 mm  |
| • | Max. diameter in front of support | 2,500 mm  |

Vertical turret lathe

| • | Max. turning height   | 2,500 mm |
|---|-----------------------|----------|
| • | Max. turning diameter | 4,000 mm |

### Milling

Horizontal boring machines

| • | Max. transverse movement | 4,850 mm         |
|---|--------------------------|------------------|
| • | Max. working height      | 4,450 mm         |
| • | Spindle diameter         | 175, 200, 250 mm |

Portal milling machine for square ingot milling

| • | Working length | 9,500 mm |
|---|----------------|----------|
| • | Working width  | 2,100 mm |
| • | Working height | 900 mm   |

# **Boring**

Horizontal boring machines

Parameter for analogue milling

Gun drilling machine

| • | Max. drilling length   | 10,000 mm |
|---|------------------------|-----------|
| • | Max. drilling diameter | 380 mm    |

Honing machine

| • | Max. honing diameter | 450 mm    |
|---|----------------------|-----------|
| • | Max. honing length   | 10,000 mm |

# Sawing

Max. dimensions
1,200 x 1,080 mm

# **Crane carrying capacity**

up to 75 tons